



Barbarotto Int'l Machinery

Oceanside, New York

*Your Guide To Sensible Machinery Solutions
Since 1981*



LIQUIDATIONS

Liquidation of Fastener and Wire Equipment

*Equipment no longer required for the continuing operations of
Trufast Corporation*

Cold Headers

Thread
Rollers

Wire
Drawers

Parts Washers
Miscellaneous

www.Barbarottomachinery.com

Fastener & Wire Machinery Liquidation



Your Guide to Sensible
Machinery Solutions...
Since 1981

3311 Royal Ave., Oceanside,
New York 11572-3625

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Flyer Code



FIRST CLASS MAIL

*Machinery
Buyer:*

Cold Headers

1/4" NAKASHIMADA H-20-A, 1979, 1/4 x 2" under head, PKO, 2 plane straightener, 180 ppm, ref # 22666

1/4" NAKASHIMADA H-20-E, 1/4 x 3" under head, PKO, oscillating punch, 100 ppm, ref # 22667

1/4" NAKASHIMADA H-20F, 1/4 x 4" under head, PKO, 2 plane straightener, 80 ppm, ref # 22668

*Late Machines
1979 - 1992*

*Can Be Seen
Under Power*

NAKASHIMADA H-20-A



ref #
22666

NAKASHIMADA H-20-F



ref #
22668

NAKASHIMADA H-20-G



ref #
22669

NAKASHIMADA H-20-GSPL



ref #
22670

1/4" NAKASHIMADA H-20-G, 1/4 x 5" under head, PKO, 60 ppm, ref # 22669

1/4" NAKASHIMADA H-20-GSPL, 1/4 x 6" under head, PKO, 60 ppm, ref # 22670

*Don't see what
you need?
Visit our Web Site!*

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**Call Toll Free
1-888-988-8733**

Thread Rollers

- 1/2" HARTFORD 20-225, 3" thread lgth., longer rails, up to 6" shank lgth., Vib feeder, 225 ppm, ref # 22665
- 1/4" WATERBURY FARREL #10, 1/4 x 2" under head, 2" thread die lgth., 24" feeder, 150 ppm, ref # 22671
- 3/8" WATERBURY FARREL #20, 3/8 x 8" under head, 4" thread die lgth., 36" Midwest Feeder, 100 ppm, ref # 22672
- 5/16" HARTFORD Model 10-400, 5/16 x 3.75 under head, 30" vib bowl, 400 ppm, ref # 22673

1/2" HARTFORD 20-225



ref #
22665

1/4" WF #10



ref #
22671

3/8" WF #20



ref #
22672

5/16" HARTFORD Model 10-400



ref #
22673

We Have Buyers...

Send us your surplus list.



**Barbarotto
Int'l Machinery**

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Call to discuss in complete confidence...

- *Plant Appraisals*
- *Orderly Liquidations* • *Auctions*

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Wire Drawers

- 1/4" FASTENER ENGINEERS DTHA-02-20, 20" Capstan, 60 fpm, ref # 22684
- 1/4" FASTENER ENGINEERS DTHA-02-20, 20" Capstan, 60 fpm, ref # 22685
- 1/4" FASTENER ENGINEERS DTHA-02-20, 20" Capstan, 60 fpm, ref # 22686
- 1/4" FASTENER ENGINEERS US20, 20" Capstan, 60 fpm, 2 hp, ref # 22678
- 3/16" FASTENER ENGINEERS WR-01-16, 16" Capstan, 60 fpm, 1 hp, ref # 22675

FASTENER ENGINEERS DTHA-02-20 FASTENER ENGINEERS DTHA-02-20 FASTENER ENGINEERS DTHA-02-20 FASTENER ENGINEERS US20 FE WR01-16



ref #
22684



ref #
22685



ref #
22686



ref #
22678



ref #
22675

Pinch Point Formers

- 5/16" SPEED FORGE SA T-8, 240 ppm, 30" Bowl, ref # 22679
- 5/16" SPEED FORGE SA T-9, 240 ppm, 30" Bowl, ref # 22677

SPEED FORGE SA T-8

SPEED FORGE SA T-9



Well Maintained Machinery!

- OSBORNE Model PWD-1854, Continuous Parts Washer, up to 6" long screws, 1/4 hp, ref # 22680, 22681
- 1/4" Rotary Straightener, ref # 22682
- Vibratory Pre-Feeder, 1 cu yard, used for 1/4 x 2 parts, ref # 22683



OSBORNE Model
PWD-1854
ref # 22681



OSBORNE Model
PWD-1854
ref # 22680



Vibratory Pre-Feeder
ref # 22683

Miscellaneous

Exclusive Liquidation Miniature Fastener Plant

Cold Headers DSSD • Transfer Headers

AYASE Transfer Header, 3 die 3 blow, 0.118" x 0.787", 250 ppm, Bushing C/O, TKO 2nd & 3rd, Turn-Around Transfer also available, 1992, ref # 21435

AYASE Model ASOH, PKO, 0.020" - 0.106" Capacity, 0.945" lgth., 170-240 ppm. (7 Available)

AYASE Model AS-OOH, 0.012" - 0.079" Range, 0.476" lgth., 170-240 ppm, Bushing C/O, ref# 22420

AYASE Model AS-OHTR, 0.015" - 0.118" Capacity, 0.630" lgth, 300 ppm, Bushing C/O, ref # 22421

AYASE Model AS-OHL, 0.015" - 0.118" Capacity, 30-150 ppm, 1-1/2" shank lgth, ref # 22455 a & b

TSUKIBOSHI MT-200 Mini Header, 0.01625 capacity, 170 ppm, ref # 22543

KOSONO KHC-1, 0.170" capacity, 1" Under Head, Impax 500, 250 ppm, ref # 22544

WATERBURY FARREL, 2 die 4 blow transfer header, 1/4" capacity, ref # 22436



AYASE Transfer Header
3 Die 3 Blow



AYASE ASOH (7 Avail.)



1/4" WF #2, 2 Die 4 Blow



KOSONO KHC-1



AYASE ASOH-TR



AYASE ASOHL



TSUKIBOSHI MT200



IMPAX
Load Monitors
Models 1000 & 500

Flyer Code



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Int'l Machinery

Machinery Wanted

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email: bisc@optonline.net

www.barbarottomachinery.com

Thread Rollers

KYOEI **SR-15 SL**, 1015 WF die size, 5 mm up to 60 mm lgth., 400 ppm, Like New, ref # 22473

KYOEI **SR-100**, 3 mm up to 0.984", RV hopper, 1015 die size, 500 ppm, 1990, ref # 22510

AYASE **AS003-HD**, 0.8 - 3.0 mm capacity, 250-500 ppm, Vibe Bowl Feed, ref # 22470

AYASE **AS003H**, 0.8 - 3.0 mm capacity, up to 16 mm, 250-500 ppm, ref # 22470c, 22470d

AYASE **AS-00H**, 0.15" - .079 mm capacity, 170-250 ppm

AYASE **AS-003 HD**, 0.15" - .079 mm capacity, 170-250 ppm ref # 22617

AYASE **AS-004**, 1.4 - 4.0 mm capacity, 250-500 ppm, ref # 22417a

AYASE **AS-004H**, 1.4 - 4.0 mm capacity, 20 mm thread lgth., 250-500 ppm, ref # 22417b

HARTFORD **A 190 MV**, .060" - .190", up to 1-1/2" thread lgth., Set for HS vibe bowl, Pressure lube system

HARTFORD **A-312-H**, .138 - 5/16" capacity, 2-1/2" max thread lgth., set for vibe bowl, up to 150 ppm



KYOEI SR-15 SL



KYOEI SR-100



AYASE-AS003



AYASE-AS004



Hartford 190



Hartford 312



RMG Bull Block



Wire Drawers

1/4" RMG **WD 23-0349-80**, 20 " Very good, Portable, ref # 22431 (2 Avail.)

1/4" RMG **WD 34-0285-75**, 20 " Bull Block, ref # 22434

3/16" FE **WD WR-01-16**, 16" Very Good, Portable, ref # 22433

3/16" FE **WD WR01-16**, 16" Very Good Condition, Portable, ref # 22435

Head Slotters

1/4" WARREN **WS500**, 1-1/4" max shank lgth., 1000 ppm, Vibe Bowl Feed, *Reconditioned*, 2 available, ref # 22428



Miscellaneous



Compressors & Dryer • Norling Wire Heater 3KW
• New Holland Spin Dryers

Just In!

Retina Laser Inspection Machine, with Automatic Carton Handling System, Rated to 1/3" x 2" long, ref # 22305



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Threaded Rod Plant Liquidation

Wire Straighten & Cut Machines

Ref#	Size	Description
24284	1"	Patterson Model 11-A 1" low carbon, 3/4" High Tensile, 15' cut-off up to 250 fpm, Air Clutch, Air Brake, 1980s
24331	3/4"	11-F Lewis 16' max cut length, up to 140 fpm, 75hp
24275	5/8"	Shuster Model 4-AV Late Model, 90-180 fpm, 12' cut-off
23959	5/8"	10-F Lewis 12' Cut-off Track, up to 170 fpm, 50hp, Flying shear
24160	5/8"	10-F Lewis 8' Cut-off Track, up to 170 fpm, 50hp, Flying shear, Updated Electrics
24332	1/2"	9-FHA Lewis 1/2" Max wire Diameter, 20' Max cut-off length, up to 400 fpm, 1981
24297	1/2"	Patterson Model 18AE-FS Flying Shear, 12' max. cut-off, Pneumatic. Roll Adjustment, Variable Speed, Air Clutch
24305	1/2"	Shuster Model 3AV 14' max. cut-off length , up to 228 fpm, Vari Drive, 25 hp
23188	3/8"	8-FHA Lewis 20' cut -off, 400 fpm, complete drawing line also available
24290	3/8"	Shuster Model 3-A 12' max cut length, 120 fpm
24292	3/8"	Shuster Model 3-A 12' max cut length 120 fpm
24296	3/8"	Patterson 14' max cut off length, Stationary Shear, Rotary Arbor
24303	3/8"	Shuster Model 2ABV 20' max cut-off length, variable speed, 28-300 fpm,
24318	5/16"	RMG Model 15LT 8' maximum cut length, 3" minimum length, up to 120 cuts/min, 400 fpm
24319	5/16"	RMG Model 15LT 8' maximum cut length, 3" minimum length, up to 120 cuts/min, 400 fpm



2 Die Thru-Feed Thread Rollers

Ref#	Size	Description
24316	3"	Kinefac MC50-F 3" Dia. Thru-Feed, 25 hp, 3" spindles, Coolant, 12' Lipe Feeder
24298	2"	BROAD BENT Thru-feed thread roller, 25 hp 5 hp Hydraulics , Coolant System, Lipe Bar Feeder
24314	1-3/4"	Kinefac MC-10-F 1-3/4" thru-feed, 10 hp, Variable Speed, Control Panel
24307	1-1/2"	Kinefac Model MC-5-F 1-1/2" Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System
24308	1-1/2"	Kinefac Model MC-5-F 1-1/2" Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System
24310	1-1/2"	Kinefac Model MC-5-F 1-1/2" Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System
24312	1-1/2"	Kinefac Model MC-5-F 1-1/2" Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System

2 Die Cylindrical - In-Feed/Thru-Feed Thread Rollers

Ref#	Size	Description
24138	1-1/2"	Kinefac MDL MC-4-F - 1-1/2" In-feed, 2-5/8" thread die length, 3/4" Thru-feed diameter
24299	2"	Landis Lannurol - In-feed / Thru-feed, 2" thread die length, unlimited thru-feed, 25,000 lbs rolling pressure

Contact Information

Mike Caesar

Email: mcaesar@optonline.net

Website: BarbarottoMachinery.com

Toll Free: 1-888-988-8733 Tele: 516-594-1300

Cell: 516-996-4901

In-Line Wire Drawers

Ref#	Size	Description
24288	5/8"	F E Model PJH-5023-80-36 36" Capstan, 50 hp, 150 fpm
24276	5/8"	RMG Model 1011-75174-73 44" Capstan, 175 fpm, 75 hp
24287	1/2"	F E Model PJH-5023-80-36 32" Capstan, 50 hp, 150 fpm
24170	1/2"	DTI Model 4350-320-TE 1/2" Wire Start Size, 50 hp, up to 320 fpm, 460v/ 3/60cyc
24304	1/2"	F.E. Model DTHA-60205-36 In-line, 60 hp, 36" capstan, Pendant Control
24289	3/8"	RMG Model 67-40235-75 28" Capstan, 235 fpm, 40 hp
24295	3/8"	F E Model DH-1000-95-28 28" Capstan , 120 fpm
24302	3/8"	RMG 56-20191-67 In-line Wire Drawer 24" Capstan, 20 hp, 191 fpm
24321	3/8"	RMG Model 67-50315-76 .375" alloy, .437" mild steel, 50 hp, 315 fpm
24320	3/8"	RMG Model 67-50315-76 .375" alloy, .437" mild steel, 50 hp, 315 fpm



Mechanical Descalers

Ref#	Size	Description
24173	1/2"	DTI Model RD-50 2-roll Mechanical Descaler
24293	1/2"	1/2" Mechanical Descaler Model (2) Available
24322	3/8"	RMG Model MD-10 Mechanical Descaler
24323	3/8"	RMG Model MD-10 Mechanical Descaler, drawer mounted.
24323	3/8"	RMG Model MD-10 Mechanical Descaler, drawer mounted.



Bar Straightener

24294	2"	KANE & ROACH Bar Straightener Model 2150-U, Feed Table, Discharge Table
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Material Handling

24300	1"	Lipe Model 56-AML 12' Bar Feeder s/n 5957
24306	1"	Lipe Model 87-AML 12' Bar Feeder s/n 10545
24309	1"	Lipe Model 100-AML 12' Bar Feeder s/n 5856
24311	1"	Lipe Model 56-AML 12' Bar Feeder s/n 4486
24313	1"	Lipe Model 62-AML 12' Bar Feeder s/n 12989
24315	1"	Lipe Model 100-AML 12' Bar Feeder s/n 14431
24317	1"	Lipe Model 87-AML 12' Bar Feeder s/n 13158
24324	1"	RMG Model FSZ-6500-Z Double End Z-Flipper
24325	1"	RMG Model FSZ-6500-Z Double End Z-Flipper
24102	-	DTI Model RF-80 Z-Flipper , 5,000 lbs Each
24301	-	5-Ton Single Giredr Bridge Crane, 45' X 75' with DEMAG 4-TON Electric Cable Hoist



Miscellaneous

24326	1/2 "	Micro Products Model THD Butt Welder (2 Available)
24327	3/4 "	Micro Products Model THX Butt Welder

Flyer Code: 0801

To Machinery Buyer:

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Barbarotto Int'l Machinery
DIVISION OF BARBAROTTO INT'L SALES CORP.



Barbarotto Machinery Exclusive

Liquidation

Modern Wire Processing Facility

Liquidation

Modern Wire Processing Facility

- ▶ Torrington Rotary Swager
- ▶ Micro Products Butt Welders
- ▶ Spot Welders - 100 KVA
- ▶ Nilson 4-26 Fourslide
- ▶ AIM CNC Wire Former
- ▶ DTI Wire Drawers / Recoilers
- ▶ SHUSTER Wire Straighten & Cut
- ▶ LUBOW Ring Roller & Welder



New 2001



New 2001

**5/8" AIM
Accuform 2D-3
2 Axis CNC Wire
Forming Machine**

Max. Wire Diam. 16mm
Bending Head Precision $\pm .03^\circ$
Unlimited Feed Length &
Unlimited Number of Bends
Max. Wire Feed Speed 60 m/min

Ref# 23479

5/8" AIM Accuform Model 2D-3 CNC Wire Former



FIRST CLASS MAIL

Complete 9/16" Coil Drawing Line

• Pay-off • Descale • In-line Draw • Re-Coil

Option 1: Draw Hot Rolled Coil Rod to Drawn Wire Coils

Option 2: Resize Drawn Wire Coils to New Finished Diameter Coils

Option 3: By-pass Re-Coiler and go straight to Wire Straighten & Cut-off Machine

All 3 Options in one line!!! Save on Material Cost - Reduce Inventory



Line Includes:

Z Flipper Pay off

5/8" Model RD-68
Mechanical Descaler

5/8" DTI Model 6350
In-line Wire Drawer
50HP - 250 FPM

1/2" DTI REC-50
Recoiler up to 250 FPM

Complete 3/8" x 20' Draw, Straighten & Cut Line

• Rod Flipper • Mechanical Descaler • In-line Wire Drawer • Straighten & Cut



Line Includes:

Z Flipper

1/2" Model RD-50
Mechanical Descaler

1/2" DTI Model 4350-320
In-line Wire Drawer
50HP, up to 320 FPM
New 2005

3/8" Shuster Model 2ABV
20' cut off 300 FPM
Built New 1998

Complete 5/16" x 16' Draw, Straighten & Cut Line

• Rod Flipper • Mechanical Descaler • In-line Wire Drawer • Straighten & Cut



Line Includes:

Z Flipper

1/2" Model RD-50
Mechanical Descaler

1/2" DTI Model 4350-320
In-line Wire Drawer
50HP - 320 FPM
New 2005

5/16" Shuster 2A4V
16' cut off 300 FPM
Built New 1998

Liquidation of Fine Quality Fastener Equipment

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High Speed Thread Rollers



5116" SASPI GV2-10

2" thread lgth., 5" under head,
up to 280 ppm, 24" Vib Bowl,
WF10 Size Die, ref # 22051, 22052



318" WATERBURY FARREL #20

Heavy Frame, 3-1/8" thread lgth.,
up to 8" lgth., 36" Vib Bowl, ref # 22053



112" HARTFORD 20-225

3" thread lgth., 4" under head, 225 ppm, Vib Bowl,
ref # 22057



112" SASPI GV3-20-1E

4" thread lgth., 10" under head,
170-200 ppm, 36" Vib Bowl,
WF20 Size Die, ref # 22059

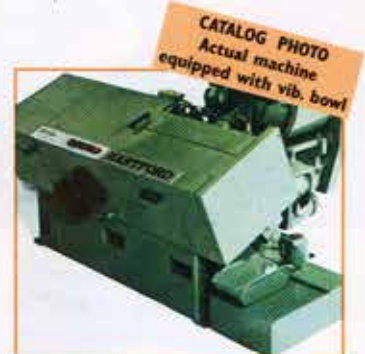
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5116" HARTFORD 10-400

2-1/2" thread lgth., 4" under head,
400 ppm, ref # 21906

Fastener Equipment

Don't Miss This Opportunity

High Speed **LONG STROKE** *Headers*

1/4" x 6" Solid Die!

5/16" x 8" Solid Die!



3116" HARTFORD 3-300,
3" c/o, 2-1/4" under head, PKO,
300 ppm, ref # 22038



114" NAKASHIMADA H-20-GSPL
7-1/8" c/o, 6" under head, PKO, up to 70 ppm,
Short feed detector, Auto Lub, ref # 22037



5116" SUKEGAWA, Model D-8PL-210
Extra Long Stroke, PKO, Stepless speed v-drive
9" c/o, 8" kick out, 60 ppm, ref # 22047



318" WF WATERBURY, Side Shifter,
4" under head, PKO, 115 ppm,
20 hp Baldor motor, ref # 22043

Still Under Power!



Rebuilt

High Speed Headers (DSSD)

3116" HARTFORD 3-350, 2" c/o,
1-1/4" under head, PKO, 350 ppm,
1 plane straightener, ref # 22039



5116" 56 NATIONAL,
2-3/4" c/o, Split Punch Block,
Bushing cut-off, PKO, 175 ppm,
ref# 22060



114" SHYH WOEN, SWH-14
12-75 mm shank lgth.,
380 ppm, 24" Vib Bowl, ref # 22048

High Speed Pointers



5116" INGRAMATIC PA-3
5,118" max shank lgth., 600 ppm,
Vib bowl, ref # 22050



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from 3/16" - 3/4"

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Complete Miniature
Screw Factory for Sale
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Machines with Work for Sale!



3/16" Amba BNG-105
Up to 12" x 90 ppm



1/4" NATIONAL
Model 45



1/4" NAKASHIMADA PF-630
2 die 3 blow



1/4" NATIONAL, DSSD



Wonderful Opportunity!
3/16" NATIONAL Tubular Rivet Header



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3/8" CARLO SALVI Model 248 / TR, *
2 die, 4 blow, 3.5" cut off lgth.,
Solid, Semi or Full Tubular Parts,
Up to 170 ppm, 1995/96,
Ref# 21770



*** First One Ever Available Used!**

5/16" CARLO SALVI Model 246,
2 die, 4 blow, 3.5" cut off lgth.,
Solid, Semi or Full Tubular Parts,
Up to 250 ppm, 1995/96,
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New Carlo Salvi
Equipment...

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CARLO SALVI PARTS



5/16" ASAHI OKUMO AOT-8 B,
2 die, 3 blow, 2.36" cut off lgth.,
Solid or Semi Tubular Parts,
Up to 250 ppm, 1980,
ref # 21816



Nice Machinery

1/4" NAKASHIMADA PF-630,
2 die, 3 blow, 2" cut off lgth.,
Light Production Usage,
Up to 170 ppm, 1980,
ref # 21826



*Don't Miss
This Opportunity*



RMG



FE

Flyer Code



*Also... Wire Drawers Assorted Models...
20" Capstans ref # 21827-21832*

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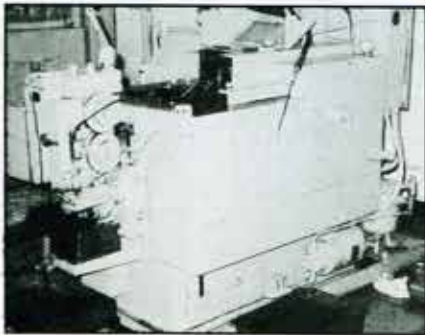
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LIQUIDATION

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Airports



3/16" National High Speed
DSSD Cold Header



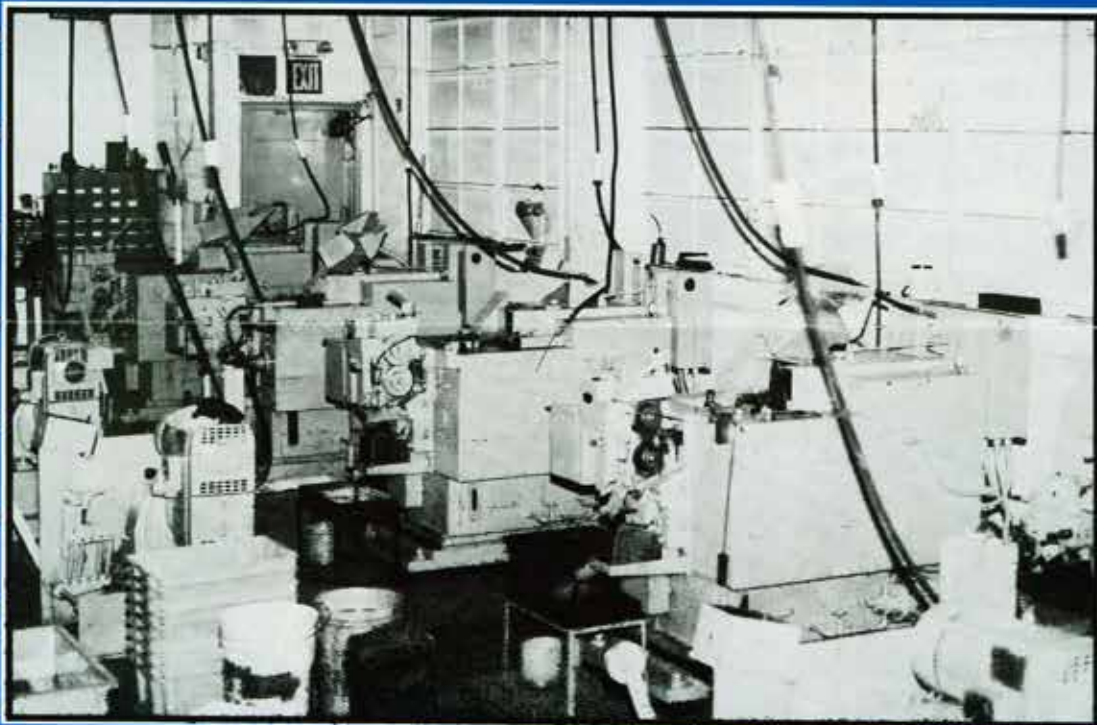
1/4" Waterbury Farrel #10
Thread Roller



1/4" Fasteners Engineers
Model DT-02-20

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A COMPLETE HEADING DEPARTMENT
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with Tight Tolerances
Extremely Good Plug in Condition!**



**High Speed Cold Headers
Transfer Headers
Open Die Headers
Thread Rollers
In Line Wire Drawers**

Fastec Industrial

Complete Small Screw Fastener Plant For Sale!



High Speed Cold Headers (14)

Hartford 2-425 (1), Hartford 3-300 (2)
Sacma SP-01 (5), Sacma SP-11 (3)
Sacma SP-21 (1), Waterbury No.2,
Toyo LS Header, etc...
Also: 30" Lazy Susan Turn Tables (8)

Wire Heaters (2)

Norling Model 20H / C230S Wire Heaters



FE / RMG In-line Wire Drawers (13)

High Speed Thread Rollers (6)

Hartford 0-500 (2), Hartford 4-500 (3),
Hartford 10-400 (1)

High Speed Drill Point Formers for Drill Point Screws (3)

Edison Model YF14-125AN (1)
Tai Hei Model THP-11L (2)



Conveyors & Material Handling (25+)

Angor AMH-11 Exit Conveyor (16)
Angor AMH HD Bulk Pre-Feeders (8)
Bulk Bin Staging Stands
Hercules 4,000 lb. Dump Hopper (1)

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Available (Cert's Available)

New & Used Cold Header Tooling: Including; Punches, Dies, Casings,
Thread Rolling Dies, Pointing Dies, High Speed Pointing Dies...

Tool Room Equipment: Hobbing Press, Meuser Engine Lathe, Bridgeport Vertical
Mill with DRO, 6x18 Surface Grinder, Parts Washing Station, Hardening Oven...

Support Equipment: Work Benches, Storage Bins, Hand Tools, Carts, (6) Air King
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Notes:



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